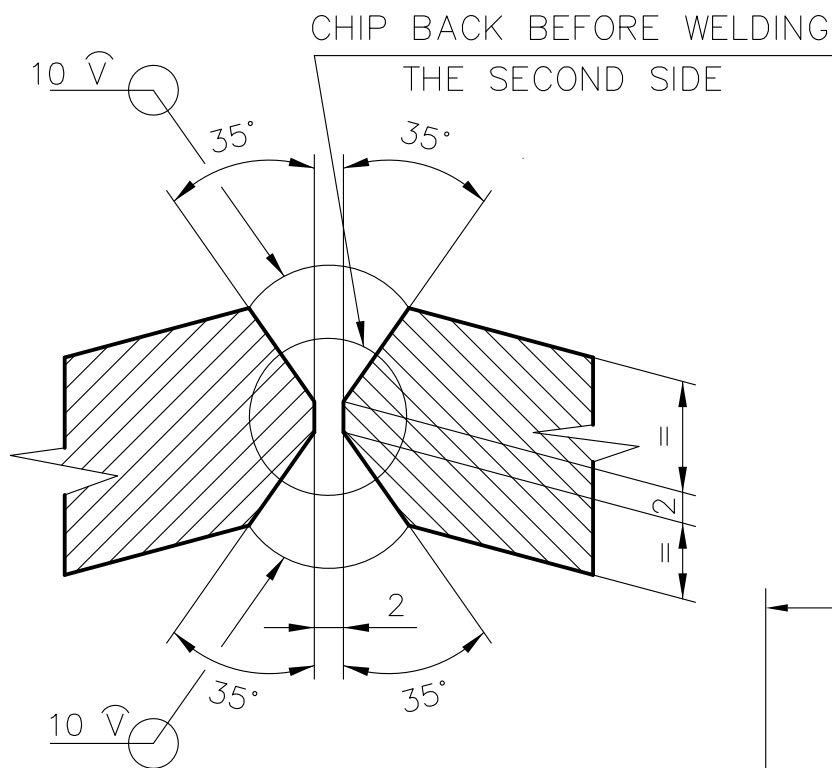


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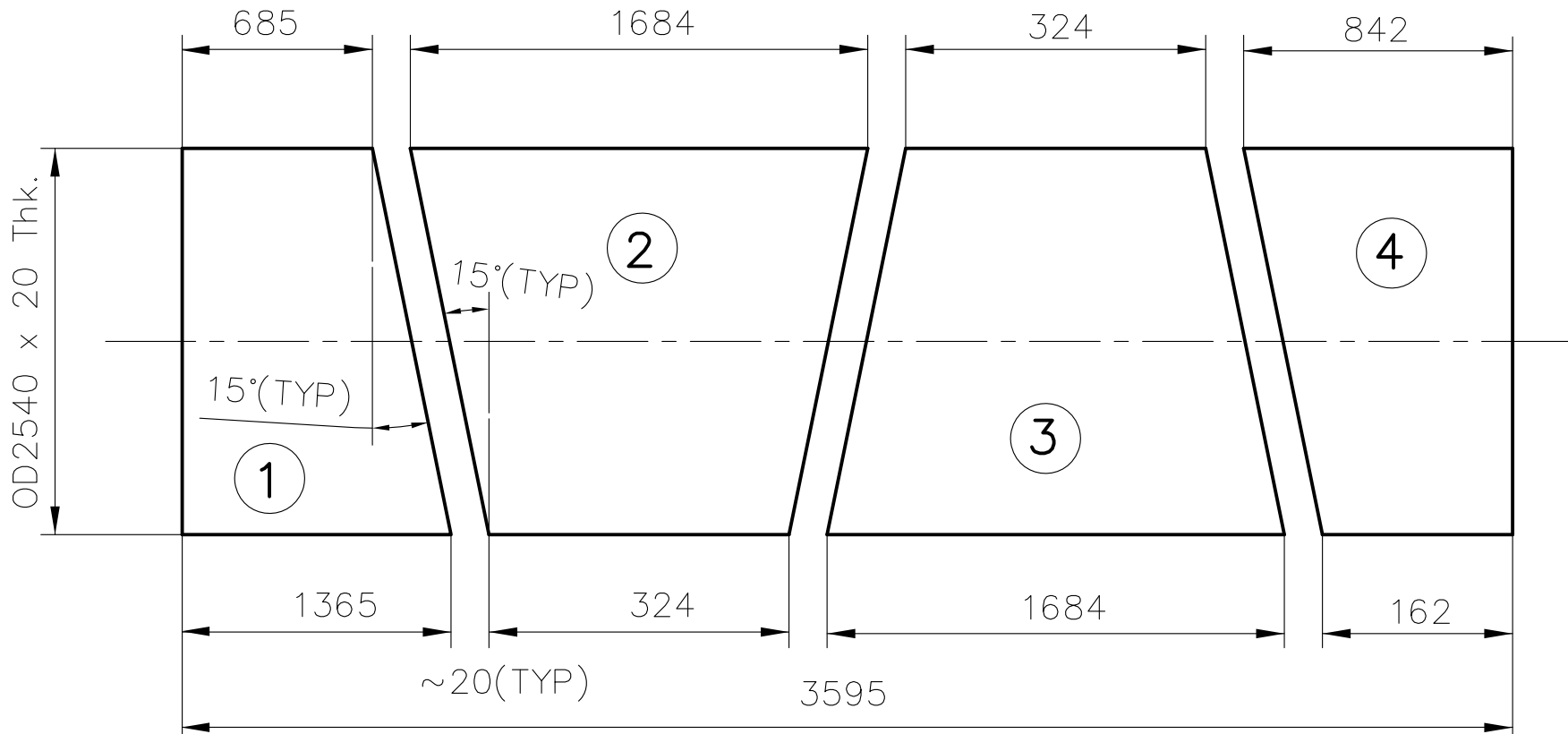
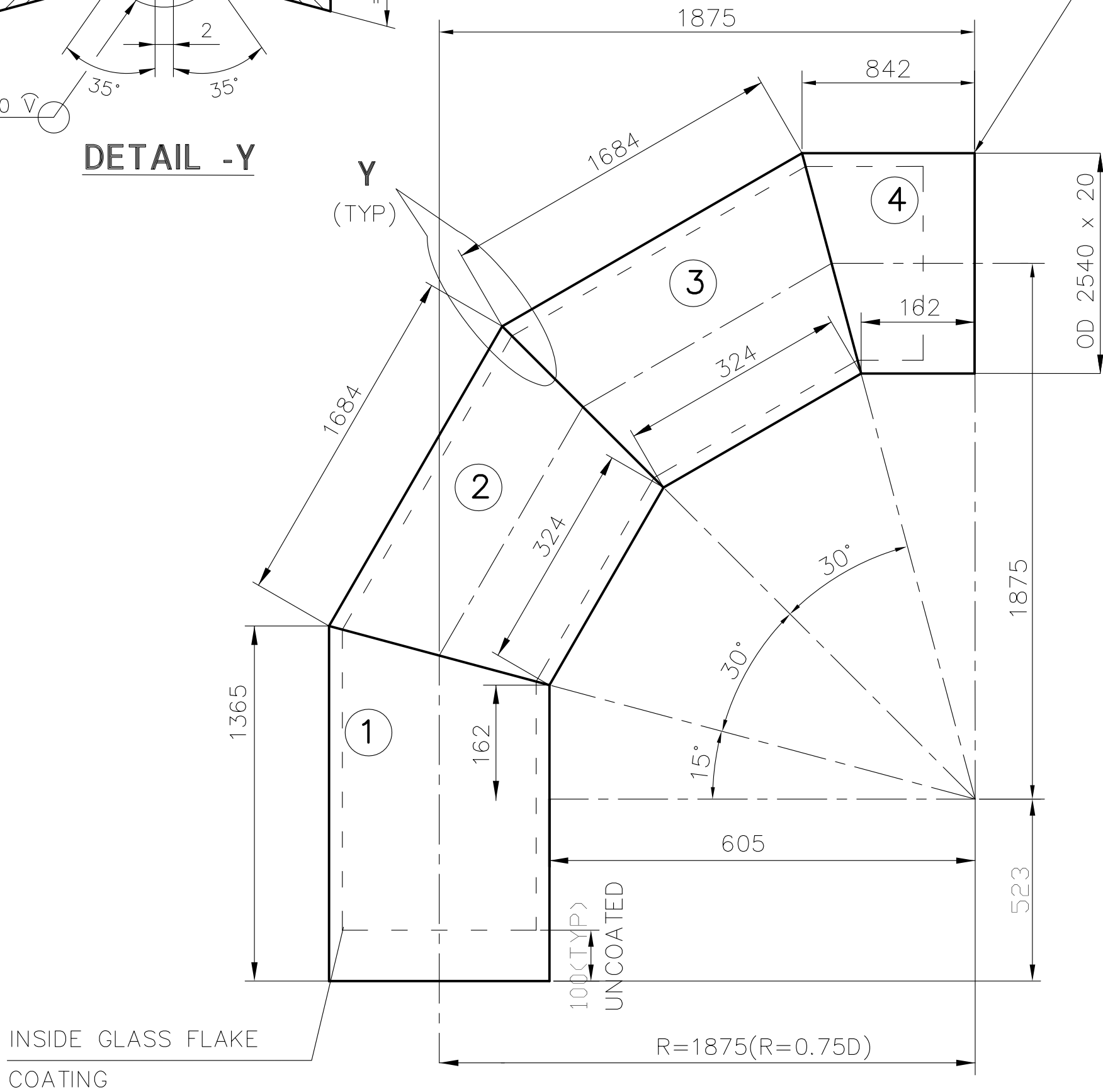
3-80-468-33920

DRAWING No



DETAIL -Y

EP AS PER STY.D;
4-80-468-81178
d1=2504 (TYP)

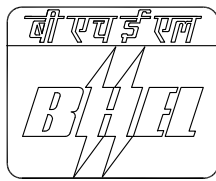


NOTE:

1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION. FOR DETAILS REFER DWG.NO. 3-80-468-31263
5. INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
6. GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

01	P.F.PIPE ø2540x20 : L=3595	3-80-468-33906				
ITEM NO.	DESCRIPTION	DRAWING NO.	06	15 011 150 0000	4467	278
			ITEM NO.	IS 2062 Fe 410 A		
VAR NO.				MATERIAL CODE	A	UNIT WT.
				MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF ITEMS
BABU		-Sd-	12.10.17	
CHD	P.SURESH	-Sd-	12.10.17	
APPD	R.SESHAGIRI	-Sd-	12.10.17	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C/M/F	N.T.S			
TITLE			CARD CODE	DRAWING No.	REV
90DEG MITRE BEND OD2540x20; R=1875			U 01	3-80-468-33920	00